

OIL-X Compressed Air Filters

Grade OVR - Oil Vapour Reduction Filters



Technically oil free compressed air

When compressed air purity in accordance with ISO8573-1 Class 0 or Class 1 for total oil is required, the Parker OIL-X Grade OVR Oil Vapour Reduction filter is an essential component of the compressed air treatment system.

Providing 'Technically Oil Free Compressed Air' from either oil free or oil lubricated compressors, OIL-X Grade OVR filters are designed to reduce oil vapour and also overcome the issues of traditional loose filled carbon towers.

The loose filled beds of carbon towers offer reduced contact time due to unrestricted air channelling, meaning they are prone to movement of the carbon adsorbent during operation; resulting in degrading performance, attrition of the adsorbent material, high particulate generation and blockage of downstream filters.

Manufactured from extruded aluminium, the Parker OIL-X Grade OVR is smaller and lighter than equivalent carbon towers. Compact activated carbon cartridges utilise a unique filling technique to maximise packing density of the adsorbent bed. Retained to prevent movement, 100% of the activated carbon bed is then utilised during operation, guaranteeing performance, whilst the heavy attrition, dusting and blocked particulate filters associated with carbon tower designs is eliminated. The use of cartridges also provides trouble free maintenance, reducing system downtime.

Oil free plant air can be affected by many factors such as pressure, temperature, air flow, oil concentration and humidity. The OVR selection process considers all of these factors to ensure consistent outlet air quality over 12 months of continuous operation.



Advantages

- Delivered air quality to ISO8573-1 Class 0 ($\leq 0.003 \text{ mg/m}^3$) or ISO8573-1 Class 1 for total oil - Tested in accordance with ISO8573-5 and 3rd party performance validated by Lloyds Register
- Suitable for use with oil lubricated and oil free compressors - OVR provides 'Technically Oil Free Air' when used in conjunction with Parker OIL-X Grade AO & AA coalescing filters
- Air Quality Guarantee - OVR is matched to all inlet parameters maintaining effective operation for 12 months. Correct sizing ensures seasonal variations in temperature does not affect delivered air quality
- FDA Title 21 compliant & EC1935 exempt - Materials of construction make OVR suitable for use with applications in the food, beverage and pharmaceutical industries
- Plant Scale or application specific oil vapour reduction - Can be installed in the compressor room for plant scale protection, at point of use to protect critical applications (or both if old, contaminated piping is in use)
- Unique adsorbent fill technique - Providing maximum packing density, eliminating dusting, performance degradation and blocked outlet filters
- Simple, easy maintenance - Servicing of OVR is easy as piping can remain in-situ, whilst use of active carbon cartridges offers quick, clean, simple maintenance



ENGINEERING YOUR SUCCESS.

Grade OVR Plant Scale / Point of Use Oil Vapour Reduction Filters

Filtration Performance

| Filtration Grade | Filter Type | Particle Reduction (inc Water & Oil Aerosols) | Max Remaining Oil Content* | Filtration Efficiency | Initial Dry Differential Pressure | Initial Saturated Differential Pressure | Adsorbent Life | Precede with Grade |
|------------------|----------------------|---|--|-----------------------|-----------------------------------|---|----------------|--------------------|
| OVR | Oil Vapour Reduction | N/A | ≤ 0.003 mg/m ³ ≤ 0.003 ppm (w) | N/A | <350 mbar <5 psi | N/A | *12 months | AO + AA |

*At system operating temperature and when corrected to match systems conditions.

Technical Data

| Filtration Grade | Filter Models | Min Operating Pressure | | Max Operating Pressure | | Min Operating Temperature | | Max Operating Temperature | |
|------------------|---------------|------------------------|-------|------------------------|-------|---------------------------|----|---------------------------|-----|
| | | bar g | psi g | bar g | psi g | °C | °F | °C | °F |
| OVR | P300H - P550I | 1 | 15 | 16 | 232 | 2 | 35 | 50 | 122 |

Flow Rates

Stated flows are for operation at 7 bar (g) (102 psi g) with reference to 20°C, 1 bar (a), 0% relative water vapour pressure.

| Model | Pipe Size | L/s | m ³ /min | m ³ /hr | cfm | Replacement Cartridge | No. | Differential Pressure (OVR Only) | | | | | | | |
|--|-----------|------|---------------------|--------------------|------|-----------------------|-----|----------------------------------|-----|----------|-----|----------|-----|----------|-----|
| | | | | | | | | 100% Flow | | 75% Flow | | 50% Flow | | 25% Flow | |
| | | | | | | | | mbar | psi | mbar | psi | mbar | psi | mbar | psi |
| OVRP300H <input type="checkbox"/> XX | 2 | 80 | 4.8 | 289 | 170 | P300OVR | 1 | 350 | 5.1 | 198 | 2.9 | 46 | 0.7 | 11 | 0.2 |
| OVRP350H <input type="checkbox"/> XX | 2 | 163 | 9.8 | 586 | 345 | P350OVR | 1 | 350 | 5.1 | 198 | 2.9 | 46 | 0.7 | 11 | 0.2 |
| OVRP400I <input type="checkbox"/> XX | 2 ½" | 326 | 19.6 | 1172 | 690 | P400OVR | 1 | 350 | 5.1 | 198 | 2.9 | 46 | 0.7 | 11 | 0.2 |
| OVRP450I <input type="checkbox"/> XX | 2 ½" | 488 | 29.4 | 1758 | 1035 | P450OVR | 1 | 350 | 5.1 | 198 | 2.9 | 46 | 0.7 | 11 | 0.2 |
| OVRP500I <input type="checkbox"/> XX | 2 ½" | 651 | 39.2 | 2345 | 1380 | P500OVR | 1 | 350 | 5.1 | 198 | 2.9 | 46 | 0.7 | 11 | 0.2 |
| OVRP550I <input type="checkbox"/> XX | 2 ½" | 814 | 48.9 | 2931 | 1725 | P550OVR | 1 | 350 | 5.1 | 198 | 2.9 | 46 | 0.7 | 11 | 0.2 |
| 2 x OVRP550I <input type="checkbox"/> XX | 2 ½" | 1629 | 97.9 | 5862 | 3451 | P550OVR | 2 | | | | | | | | |
| 3 x OVRP550I <input type="checkbox"/> XX | 2 ½" | 2443 | 146.8 | 8793 | 5176 | P550OVR | 3 | | | | | | | | |
| 4 x OVRP550I <input type="checkbox"/> XX | 2 ½" | 3257 | 195.8 | 11724 | 6901 | P550OVR | 4 | | | | | | | | |
| 5 x OVRP550I <input type="checkbox"/> XX | 2 ½" | 4071 | 244.7 | 14656 | 8626 | P550OVR | 5 | | | | | | | | |

Select for BSPP Threads / Select for NPT Threads

1 System Information Required for OVR Sizing & Selection

- Minimum pressure at the inlet of the OVR
- Compressor type (oil lubricated or oil free)
- Maximum inlet temperature at the inlet of the OVR (highest summer inlet temp)
- Maximum compressed air flow rate
- Dewpoint of the compressed air (i.e. is the proposed location of the unit before or after a compressed air dryer)
- Oil vapour concentration expected at the inlet of the OVR (default is 0.05 mg/m³)

2 Select correction factors

- For minimum inlet pressure, select a correction factor from the CFIP table that corresponds to the minimum inlet pressure of the compressed air system, remembering to always round down e.g. for 5.3 bar g use the 5 bar g correction factor.
- For maximum inlet temperature there are two tables, one for use with an oil lubricated compressor, the other for oil free compressor. Select a correction factor from the CFIT table for the relevant compressor type, remembering to always round up e.g. for 37 °C use the 40 °C correction factor.
- For pressure dewpoint, select a correction factor from the CFID table.
- For oil vapour concentration, select a correction factor from the CFIV table, remembering to always round up e.g. for 3.25g/m³ use the correction factor for 4mg/m³.

3 Calculate minimum filtration capacity

Minimum filtration Capacity = Compressed Air Flow x CFIT x CFMIP x CFID x CFIV

- Using the minimum filtration capacity, select an OVR model from the flow rate tables.
- The OVR model selected must have a flow rate equal to or greater than the minimum filtration capacity.
- If the minimum filtration capacity exceeds the maximum values of the models shown within the tables, please contact Parker for advice regarding larger multi-banked units.

Correction Factors Inlet Temperature (CFIT)

| Oil lubricated compressors | | |
|----------------------------|-----|-------------------|
| °C | °F | Correction Factor |
| 25 | 77 | 1.00 |
| 30 | 86 | 1.00 |
| 35 | 95 | 1.00 |
| 40 | 104 | 1.25 |
| 45 | 113 | 1.55 |
| 50 | 122 | 1.90 |

Correction Factors Inlet Temperature (CFIT)

| Oil free compressors | | |
|----------------------|-----|-------------------|
| °C | °F | Correction Factor |
| 25 | 77 | 1.00 |
| 30 | 86 | 1.00 |
| 35 | 95 | 1.00 |
| 40 | 104 | 1.02 |
| 45 | 113 | 1.04 |
| 50 | 122 | 1.05 |

Correction Factor Minimum Inlet Pressure (CFMIP)

| Minimum Inlet Pressure | bar g | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
|------------------------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | psi g | 44 | 58 | 73 | 87 | 100 | 116 | 131 | 145 | 160 | 174 | 189 | 203 | 218 | 232 |
| Correction Factor | | 2.00 | 1.60 | 1.33 | 1.14 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |

Correction Factor - Dewpoint (CFID)

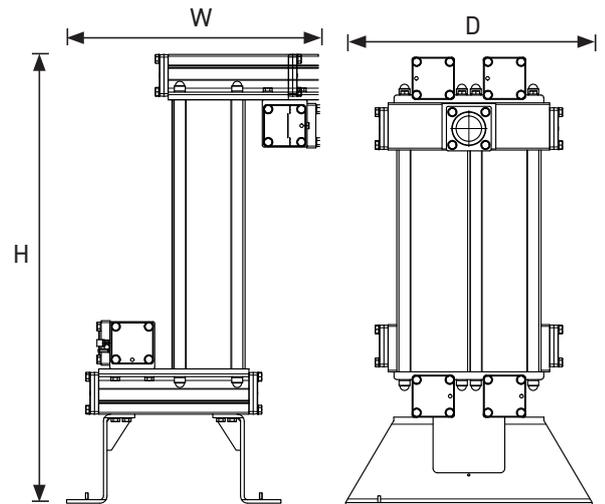
| Installation | Correction Factor |
|--------------|-------------------|
| After Dryer | 1.00 |
| Before Dryer | 4.00 |

Correction Factor Inlet Vapour Content (CFIV)

| Inlet Vapour Concentration mg/m ³ | 0.05 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | 2.0 | 3.0 | 4.0 | 5.0 |
|--|-------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | Correction Factor | 1 | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 40 | 60 | 80 |

Weight & Dimensions

| Models | Height (H) | | Width (W) | | Depth (D) | | Weight | |
|---------|------------|------|-----------|------|-----------|------|--------|-----|
| | mm | ins | mm | ins | mm | ins | kg | lbs |
| OVRP300 | 998 | 39.3 | 534 | 21.0 | 350 | 13.8 | 38 | 84 |
| OVRP350 | 1062 | 41.8 | 538 | 21.2 | 550 | 21.7 | 67 | 147 |
| OVRP400 | 1062 | 41.8 | 682 | 26.9 | 550 | 21.7 | 93 | 205 |
| OVRP450 | 1062 | 41.8 | 836 | 32.9 | 550 | 21.7 | 121 | 267 |
| OVRP500 | 1062 | 41.8 | 1005 | 39.6 | 550 | 21.7 | 144 | 318 |
| OVRP550 | 1062 | 41.8 | 1174 | 46.2 | 550 | 21.7 | 171 | 377 |



OVRP300 - OVRP550

Filtration Tested In Accordance With

| | |
|--|---|
| Filtration Grade | OVR |
| Filter Type | Oil Vapour Reduction |
| Test Methods Used | ISO8573-5:2001 |
| Oil Vapour Inlet Challenge Concentration | 0.05 mg of oil vapour per cubic metre of compressed air |

Quality Assurance / IP Rating / Pressure Vessel Approvals

| | |
|---------------------------|---|
| Development / Manufacture | ISO 9001 / ISO 14001 |
| Ingress Protection Rating | Not Applicable |
| EU | Pressure vessel approved for fluid group 2 in accordance with the Pressure Equipment Directive 2014/68/EU |
| USA | Approval to ASME VIII Div. 1 not required |
| AUS | Approval to AS1210 not required |
| GUS | TR (formerly GOST-R) |

For use with Compressed Air & N₂

Service & underhåll

En viktig del i vårt koncept som totalleverantör och partner, är att kunna erbjuda kvalificerad specialhjälp för tillsyn, service och underhåll av kompressorer, tryckluftsanläggningar och gasgeneratorer.

Genom att teckna serviceavtal med oss, kommer kvalificerad service, rätta reservdelar, effektiva rutiner och löpande dokumentation att garantera en säkrare drift och användning för att distribuera ren tryckluft och rätt kvävgaskvalitet.



ISO 14001

Granzow service är certifierad enligt ISO 14001 vilket medför att kvalitets- och miljötänkande är naturliga faktorer i vårt arbete. Vi ser som en av våra uppgifter att hålla våra kunders tryckluftsproduktion igång och samtidigt utföra uppdraget med utgångspunkt från högt ställda kvalitets- och miljökrav.

Service i hela landet: 020-78 80 00 • www.granzow.se

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Våra mål:

Rätt kapacitet
Rätt luftkvalité

Rätt tryck
Rätt service

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svensk tryckluftspartner

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